

Available online at www.sciencedirect.com



Journal of Solid State Chemistry 178 (2005) 3698-3702

JOURNAL OF SOLID STATE CHEMISTRY

www.elsevier.com/locate/jssc

# Luminescence properties of efficient X-ray phosphors of YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub>, LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub>, α-YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> and LuBO<sub>3</sub>

Chengjun Duan<sup>a,b</sup>, Junlin Yuan<sup>a,b</sup>, Jingtai Zhao<sup>a,\*</sup>

<sup>a</sup>State Key Laboratory of High Performance Ceramics and Superfine Microstructure, Shanghai Institute of Ceramics, Chinese Academy of Sciences, Shanghai 200050, PR China

<sup>b</sup>Graduate School of Chinese Academy of Science, Beijing, PR China

Received 1 July 2005; received in revised form 12 September 2005; accepted 14 September 2005 Available online 21 October 2005

#### Abstract

The samples of YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub>, LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub>,  $\alpha$ -YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> and LuBO<sub>3</sub> powders have been synthesized by the solid-state reaction methods at high temperature and their X-ray excited luminescent properties were investigated. All the studied materials show a broad emission band in the wavelength range of 300–550 nm with the peak centers at about 385 nm for YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub> and LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub>, 415 nm for  $\alpha$ -YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> and 360 nm for LuBO<sub>3</sub> powders, respectively. Even though those compounds have the different atomic structures, they have the common structural feature of each yttrium or lutetium ion bonded to six separate BO<sub>3</sub> groups, i.e., octahedral *RE*(BO<sub>3</sub>)<sub>6</sub> (*RE* = Lu or Y) moiety. This octahedral *RE*(BO<sub>3</sub>)<sub>6</sub>(*RE* = Lu or Y) moiety seems to be an important structural element for efficient X-ray excited luminescence of those compounds, as are the edge-sharing octahedral TaO<sub>6</sub> chains for tantalate emission.

© 2005 Elsevier Inc. All rights reserved.

Keywords: Rare-earth and alkaline-earth borates; X-ray excited luminescence; X-ray phosphors; Scintillator

#### 1. Introduction

X-ray phosphors are solid-state inorganic materials used in medical X-ray imaging applications. The role of these phosphors is to reduce the exposure of the patient to X-rays while maintaining the structural features of the X-ray image [1,2]. This is done by amplifying every X-ray photon absorbed by a phosphor screen into hundreds of visible or UV-radiation photons which are then recorded by a detector, such as a piece of photographic film. In addition, the X-ray phosphors with excellent scintillation properties can be grown into large scintillation crystals, which have been widely used in high-energy physics, medical imaging, safety inspection and so on.

Developing an understanding of the relationship between structure and luminescence is of practical, as well as

\*Corresponding author. Fax: +862152413122.

E-mail address: jtzhao@mail.sic.ac.cn (J. Zhao).

theoretical, importance in the design and synthesis of new phosphor compounds. Knowing what structural features should be incorporated into a material in order to give luminescence at a specific wavelength or region of wavelengths is extremely valuable.

In the past few years, several new rare-earth (*RE*) and alkaline-earth borates such as  $RECa_4O(BO_3)_3$ ,  $RE_2CaO(BO_3)_2$ ,  $REBaB_9O_{16}$ ,  $REBa_3B_9O_{18}$  and  $REBa_3(BO_3)_3$  have been synthesized [3–8]. *RE* and alkaline-earth borates have attracted so much attention because many of these compounds not only have been explored as new kinds of nonlinear optical materials themselves but also they have been widely used as hosts in preparation of self-frequencydoubling lasers and PDP phosphors [9–13]. However, the X-ray excited luminescence (XEL) of *RE* and alkalineearth borates themselves have been ignored. In this paper, we reported the XEL of several *RE* and alkaline-earth borates, and explored the relationship between the luminescence and structure of those compounds.

<sup>0022-4596/\$ -</sup> see front matter  $\odot$  2005 Elsevier Inc. All rights reserved. doi:10.1016/j.jssc.2005.09.026

## 2. Experimental section

## 2.1. The sample preparations

All the samples were prepared by solid-state reactions at high temperature. The starting materials were analyticalgrade BaCO<sub>3</sub>, H<sub>3</sub>BO<sub>3</sub>, Y<sub>2</sub>O<sub>3</sub> and Lu<sub>2</sub>O<sub>3</sub>. Stoichiometric amounts of the reactants were weighed separately on an analytical balance and thoroughly mixed in an agate mortar, and then fired in air at 930, 1150, 1100, 900 °C for 24 h for YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub>, LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub>, $\alpha$ -YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> and LuBO<sub>3</sub>, respectively, in the covered Pt crucibles. After those steps the temperature was slowly reduced down to room temperature by switching off the furnace.

## 2.2. Characterizations

The XRD data for phase identification were collected at ambient temperature with a HUBER Imaging Plate Guinier Camera G670 [S](CuK $\alpha$ ) 1 radiation,  $\lambda =$ 1.54056 Å, Ge monochromator). The 2 $\theta$  ranges of all the data sets are from 10° to 80° with a step size of 0.005°.

The XEL of the samples was examined under room temperature using an X-ray excited spectrometer (Fluormain), in which an F-30 X-ray tube (W anticathode target) was used as the X-ray source operating at 80 kV (peaking voltage) and 4 mA. The fluorescence lifetimes were measured at room temperature by exciting the samples with pulsed X-ray (maximal excited energy 30 keV) and detected by an S-1 photo multiplier tube. The time resolution of the X-ray excited fluorescence lifetime is 0.97 ns.

## 3. Results and discussion

Fig. 1(a)–(d) show the powders X-ray diffraction patterns of YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub>, LuBO<sub>3</sub> (b),  $\alpha$ -YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> and LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub>, respectively. All samples are showed to pure phases and the powders X-ray diffraction patterns of LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub>, $\alpha$ -YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> and LuBO<sub>3</sub> are in good agreement with the reported powders patterns in PDF2 card numbers 45-0320, 51-1849 and 13-0477, respectively. The powder X-ray diffraction patterns of YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub> is in good agreement with the reported powder patterns by Li [7], which has not been collected in the PDF2 database. For all samples, the observed impurity levels did not significantly affect the X-ray excited emission peak shape or intensity of the samples.

Figs. 2–4 exhibit the XEL spectrum of YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub>, LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> and  $\alpha$ -YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub>, respectively. All the studied materials show a broad emission band in the 300–550 nm with the peak center at about 385 nm for YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub> and LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub>, and 415 nm for $\alpha$ -YBa<sub>3</sub> (BO<sub>3</sub>)<sub>3</sub> compounds, respectively. The room temperature fluorescent decay curve of YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub> exhibits a singleexponent shape with decay time of 27 ns, while the room temperature fluorescent decay profile of LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> and

Fig. 1. The X-ray powder diffraction patterns of  $YBa_3B_9O_{18}$  (a),  $LuBO_3$  (b),  $\alpha$ - $YBa_3(BO_3)_3$  (c) and  $LuBa_3(BO_3)_3$  (d).



Fig. 2. The XEL spectrum of YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub> powders.

 $\alpha$ -YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> powders both exhibit a two-exponent shape with decay time of 86 ns (98%) and 1168 (2%) for the LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> powders, 86 ns (98%) and 1048 ns (2%) for the  $\alpha$ -YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> powders, respectively.

Fig. 5 shows the comparisons between the XEL spectra of YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub>, LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub>,  $\alpha$ -YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> powders and that of the Bi<sub>4</sub>Ge<sub>3</sub>O<sub>12</sub> (BGO) powders under the same measurement conditions. By comparing the integral area of the emission bands for those compounds with that of BGO powders ,it is interesting to note that the light yield of





Fig. 3. The XEL spectrum of LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> powders.



Fig. 4. The XEL spectrum of  $\alpha$ -YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> powders.

YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub> is about 15% as large as that of BGO powders, while the light yield of LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> and  $\alpha$ -YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> powders is both about 50% as large as that of BGO powders.

Considering the emission wavelength range, light yield, decay time of  $YBa_3B_9O_{18}$ ,  $\alpha$ - $YBa_3(BO_3)_3$  and  $LuBa_3(BO_3)_3$  in general, they may have a role to play in the field of X-ray phosphors, scintillators, etc.

Fig. 6 shows the XEL of  $LuBO_3$  powders. It shows a broad emission band in the range of 300–500 nm with peak center at 360 nm.



Fig. 5. The comparison between the XEL spectrum of BGO powders (a) and those of LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> (b),  $\alpha$ -YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> (c) and YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub> powders (d) under the same measurement conditions.



Fig. 6. The XEL spectrum of LuBO<sub>3</sub> powders.

In order to investigate the luminescence mechanisms of those compounds, we compared the structures of those compounds. The sample of  $YBa_3B_9O_{18}$  was structurally characterized with space group of  $P6_3/m$ . The fundamental building unit of it is the planar  $B_3O_6$  group. The planar  $B_3O_6$  groups are parallel to each other and distributed layer upon layer along the *c*-axis. Yttrium atoms occupy sites between the  $B_3O_6$  sheets and are bonded to 6 oxygen atoms, each belonging to a different  $B_3O_6$  group. Six vertexes of each YO<sub>6</sub> octahedron interconnect six planar





Fig. 7. The  $RE(BO_3)_6(RE = Lu \text{ or } Y)$  unit in the X-ray excited phosphors of YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub>, LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub>,  $\alpha$ -YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> and LuBO<sub>3</sub> powders.

 $B_3O_6$  groups, and three vertexes of each planar  $B_3O_6$  group interconnect three  $YO_6$  octahedral [7]. In fact, each yttrium atom is bonded to six separate BO<sub>3</sub> groups. The samples of  $\alpha$ -YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> and LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> have the similar structure and were structurally characterized with space group of  $P6_3cm$ . The crystal structures of them consist of isolated  $BO_3$  triangles and RE (Y or Lu)-oxygen octahedron and polyhedra of barium-oxygen. All boron atoms are coordinated to three oxygen atoms, which are distributed layer upon layer along the c-axis. The RE (Y or Lu) atoms are six-coordinated, octahedral polyhedron, which are joined together through BO<sub>3</sub> triangles layer upon layer along *c*-axis [8]. The sample of LuBO<sub>3</sub> is structurally characterized with space group of R-3c H and the main structural feature of it is that each lutetium ion is bonded to six separate  $BO_3$  groups [14].

From the above, we can see that these X-ray phosphors-YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub>, LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub>, α-YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> and LuBO<sub>3</sub>, have the common structural feature of each yttrium or lutetium ion bonded to six separate BO<sub>3</sub> groups in spite of the different structures, as shown in Fig. 7. This atomic arrangement, i.e., octahedral  $RE(BO_3)_6(RE = Lu$ or Y) moiety, seems to be an important structural element for efficient XEL of those compounds, as are the edgesharing octahedral TaO<sub>6</sub> chains for tantalate emission [15–17], Zr(PO<sub>4</sub>)<sub>6</sub> moiety for potassium hafnium-zirconium phosphates and barium hafnium-zirconium phosphate [18,19], and octahedral GaO<sub>6</sub> groups for ZnGa<sub>2</sub>O<sub>4</sub> luminescence [20-22]. The lattice defects may play an important role on the luminescent performances of these materials. As mentioned in the experimental section, these X-ray phosphors—YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub>, LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub>, α-YBa<sub>3</sub> (BO<sub>3</sub>)<sub>3</sub> and LuBO<sub>3</sub>, have been prepared by the solid-state reaction of mixtures of BaCO<sub>3</sub>, H<sub>3</sub>BO<sub>3</sub>, and Y<sub>2</sub>O<sub>3</sub> or Lu<sub>2</sub>O<sub>3</sub> under high temperature. Due to the large difference in chemical characteristics and evaporation pressure of the components, non-equal evaporation during the formation processing of these powder crystals is inevitable and thus results in the formation of lattice defects such as, oxygenvacancies, cation vacancies and excitons, etc. Further investigations are underway.

## 4. Conclusions

 $YBa_3B_9O_{18}$ ,  $LuBa_3(BO_3)_3$ ,  $\alpha$ - $YBa_3(BO_3)_3$  and  $LuBO_3$ powders have been synthesized by the solid-state reaction methods at high temperature and their X-ray excited luminescent properties were investigated. These compounds showed a broad emission band with the peak center at about 385 nm for YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub> and LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub>, 415 nm for  $\alpha$ -YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> and 360 nm for LuBO<sub>3</sub> powders, respectively. The light yield of  $YBa_3B_9O_{18}$  is about 15% as large as that of BGO powders, while the light yield of LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> and  $\alpha$ -YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> powders is both about 50% as large as that of BGO powders under the same measurement conditions. The common structural feature of each yttrium or lutetium ion bonded to six separate BO<sub>3</sub> groups, i.e., the octahedral  $RE(BO_3)_6$  (RE = Lu or Y) moiety, seems to be an important structural element for efficient XEL of those compounds, as are the edge-sharing octahedral TaO<sub>6</sub> chains for tantalate emission. Considering the emission wavelength range, light yield, decay time of YBa<sub>3</sub>B<sub>9</sub>O<sub>18</sub>, α-YBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> and LuBa<sub>3</sub>(BO<sub>3</sub>)<sub>3</sub> in general, they may have a role to play in the field of X-ray phosphors, scintillators, etc.

#### Acknowledgments

This work was supported by the Fund for Distinguished Young Scholars (20025101) and Key Project (50332050) from the NNSF of China, State "863" project (2002AA324070) and fund of Shanghai Optical Science and Technology (022261015).

#### References

- [1] L.H. Brixner, Mater. Chem. Phys. 16 (1987) 253.
- [2] S.L. Issler, C.C. Torardi, J. Alloys Compd. 54 (1995) 229.
- [3] G.M. Kuz'micheva, A.Y. Ageev, V.B. Ryhakov, V.L. Panyutin, Y.M. Yu, V.I. Chizhikov, Inorg. Mater. 37 (2001) 1051.
- [4] T.N. Khamaganova, V.K. Trunov, B.F. Kzhurinskii, Russ. J. Inorg. Chem. 36 (1991) 484.
- [5] R. Norrestam, M. Nygren, J.O. Bovin, Chem. Mater. 4 (1992) 737.
- [6] F.W. Tian, C. Fouassier, P. Hagenmuller, Mater. Res. Bull. 22 (1987) 389.
- [7] X.Z. Li, X.L. Chen, C. Wang, H. Li, L.S. Jia, L. Wu, Y.X. Du, Y.P. Xu, Inorg. Chem. 43 (2004) 8555.
- [8] T.N. Khamaganova, N.M. Kuperman, Z.G. Bazarova, J. Solid State Chem. 145 (1999) 33.
- [9] G. Aka, J. Opt. Soc. Am. B 14 (1997) 2238.
- [10] M. Iwai, Jpn. Appl. Phys. A 64 (1997) L276.
- [11] J.M. Eichenholz, D.A. Hammons, L. Shah, Q. Ye, R.E. Peale, M. Richardson, B.H.T. Chai, Appl. Phys. Lett. 74 (1999) 1954.
- [12] F. Druon, F. Auge, F. Balembois, P. Georges, A. Brun, A. Aron, F. Mougel, G. Aka, D. Vivien, J. Opt. Soc. Am. B 17 (2000) 18.
- [13] C.J. Duan, W.F. Li, H.H. Chen, X.X. Yang, J.T. Zhao, Chin. Phys. Lett. 22 (2005) 711.

- [14] S.C. Abrahams, J.L. Bernstein, E.T. Keve, J. Appl. Crystallogr. 4 (1971) 284.
- [15] L.H. Brixner, H.Y. Chen, J. Electrochem. Soc. 130 (1983) 2435.
- [16] G. Blasse, G.J. Dirksen, L.H. Brixner, M.K. Crawford, J. Alloys Comp. 209 (1994) 1.
- [17] B. Li, Z.N. Gu, Y. Dong, J.H. Lin, M.Z. Su, Chem. Res. Chin. Univ. 15 (3) (1999) 226.
- [18] C.R. Miao, C.C. Torardi, J. Solid State Chem. 155 (2000) 229.
- [19] C.C. Torardi, C.R. Miao, J. Li, J. Solid State Chem. 170 (2003) 289.
  [20] Y.E. Lee, D.P. Norton, C. Park, C.M. Rouleau, J. Appl. Phys. 89
- (2001) 1653.
- [21] K. Park, H.L. Park, S. Mho, J. Lumin. 93 (2001) 205.
- [22] K.G. Lee, K.H. Park, B.Y. Yu, C.H. Pyun, C.H. Kim, H.L. Park, S.I. Mho, Mater. Res. Bull. 37 (2002) 1071.